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भारतीय ताराभौतिकी संस्थान
INDIAN INSTITUTE OF ASTROPHYSICS
कोरमंगला / KORAMANGALA
बेंगलूर / BANGALORE - 560 034.

Ref : PUR/IMP/GT/VSN/PM/21/2012-13.

April 08, 2013.

CORIGENDUM - II

Sub : Extension of date for submission of Tender Bids for "Highly polished Aluminum Coated Optical Mirrors - reg".
Ref : Global Tender Notice No. PUR/IMP/GT/VSN/PM/21/2012-13
Dated : 18/03/13.

1. **Extension of Last date for submission of "Tender bids" (2 bid system) extended up to 22/04/2013.**
2. **The Tender / Technical bids will be opened on 22/04/2013 at 15 30 hrs in the presence of Bidders or their authorized agents at IIA, Koramangala, Bangalore.**
3. **Roughness specifications annexed for Highly polished aluminum coated optical mirrors.**

All other terms and conditions are remain unchanged.

Purchase Officer
IIA, Bangalore. - 34.

कृपया अधिकाधिक
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Roughness Specifications for Highly polished aluminum coated optical mirrors:

Mirror Shape	Round	Round
Type	Spherical	Flat
Radius of Curvature	2000 mm (concave)	----
Diameter	4.0" (101.6 mm)	2.0" (50.8 mm)
Coating Type	Al Coating	Al Coating
Material	Zerodur & Bk 7 / Fused Silica	Zerodur & Bk 7 / Fused Silica
Thickness	≤ 1" (25.4 mm)	≤ 0.5" (12.7 mm)
Clear Aperture	≥ 95% of diameter	≥ 95% of diameter
Scratch-dig	0-0 over entire surface	0-0 over entire surface
Wavelength Range	400 to 700 nm	400 to 700 nm
Reflectivity	≥ 90% @ 400-700 nm	≥ 90% @ 400-700 nm
Surface Flatness (RMS)	≤ λ/40 at 632.8 nm over entire diameter	≤ λ/40 at 632.8 nm over entire diameter
Surface Microroughness (RMS)	≤ 1 Å (±0.10Å) after coating	Different samples of roughness 1Å (±0.10Å), 2Å (±0.25Å), 3Å (±0.25Å), 4 Å (±0.25Å), 5Å (±0.25Å), 6Å (±0.25Å), 7Å (±0.25Å), 8Å (±0.25Å), 9Å (±0.25Å), 10Å (±0.25Å) after coating.
Quantity	2 numbers for each type of material (2*2=4)	2 numbers for each surface Microroughness and 2 numbers for each type of material 2*(10*2)=40

Please see the change.

Profilometer data with 1x/2.5x, 5x, 10x, 25x & 50x magnifications should be provided for all the mirrors before and after coating as mentioned below:

1. Minimum of 40 measurements over 2.0" diameter with at least 10 measurements in each quarter for each magnification. (OR Equivalent)
2. Minimum of 60 measurements over 4.0" diameter with at least 15 measurements in each quarter for each magnification. (OR Equivalent)
3. All the mirrors should be provided with appropriate vacuum (10^{-3} mbar) compatible mirror holders.
4. Mirror surfaces should be free from particle contamination.